

## PLASTBOND 2-COMPONENT PLASTIC ADHESIVE

Quick-hardening 2-component adhesive for repairing and adhesion of plastics.

### CHARACTERISTICS

- excellent adhesion, easily flexible and unbreakable
- easy to use thanks to the mixing tube
- does not drip, can be easily moulded
- can be ground and re-coated with many paint finishing systems
- resistant to water, oil, fuel and many chemicals

### TECHNICAL DATA



<b>colour</b>	black
<b>base</b>	polyurethane
<b>work life/processing time</b>	1 minute
<b>initial strength</b>	5 minutes
<b>hardening/final strength</b>	20 minutes
<b>tensile shear strength (dependent on material)</b>	16 N/mm <sup>2</sup>
<b>temperature resistance</b>	-40°C to +140°C
<b>processing temperature</b>	+5°C to +30°C
<b>shelf life</b>	24 months (original packaging); store in a cool and dry place

### INSTRUCTIONS FOR USE

Working temperature: +5°C to +30°C. Sand back the surfaces if possible and thoroughly clean and degrease them with PETEC Multi Cleaner (art. no. 82200 or 82100). Insert double cartridge into PETEC applicator gun (art. no. 98502) and remove the cap. Squeeze out the required amount and mix or fit a mixing tube (art. no. 98510). Discard the first centimetre (avoid pausing for more than one minute because the adhesive will harden in the mixing tube), then apply to the location to be bonded. Press the materials to be joined together within one minute. After use, close off the double cartridge with the cap.

*Observe the safety and technical datasheet! (Download PETEC data sheets from [www.petec.de](http://www.petec.de))*

### CONTAINER SIZE

	
<b>Item-No. 98325</b>	<b>Item-No. 98350</b>
24 ml double syringe SB card	50 ml double cartridge