

# WINDOW ADHESIVE SET

## Features

- for all commercial vehicles
- low conductivity
- high-modulus
- suitable for antennas
- quick through-hardening
- long working time for large windows

## Areas of application

Highly modular, single-component polyurethane adhesive for assembling front, rear and side windows of commercial vehicles such as trucks, motor homes, vans, tractors, buses, trains, boats, agricultural and construction machinery.

## TechnicalData

Base	1-component polyurethane
Colours	black
Curing	3.5
Curing system	Humidity
Drive-away time	6
Shelf life	12 Months
Elongation at break	700
Shear strength	3,5
ShoreAHardness	57
Temperature Resistance	-40 - +100
Pot life	50
Application temperature	+5 - +35
Drive-away time	6
Tensile Shear Strength	7.5

## Usage Instructions

Application temperature: +5°C to +35°C. If necessary, lightly sand the bonding surfaces with an abrasive fabric. Thoroughly clean and degrease the bonding surfaces with a PETEC cleaning wipe (item no. 82111) or PETEC Multi Cleaner (item no. 82100 or 82200). Then apply the PETEC primer and activator stick (item no. 82410) or black primer (Item no. 82330) evenly in one direction to the adhesive surface of the window. Open the bag, apply the nozzle and squeeze the adhesive onto the adhesive surface in the form of a triangular bead with an application gun. Discard the first 2 cm of the adhesive. Follow the vehicle manufacturer's instructions regarding bead shape and installation. Follow the installation instructions and read the safety and technical data sheet. (Download PETEC installation instructions, data sheets and application videos from [www.petec.de](http://www.petec.de))

### Package Sizes



**Item no.: 83633**

600 ml