

# WINDOW ADHESIVE

#### **Features**

- for all vehicle types
- quick through-hardening
- high-modulus
- suitable for antennas
- low conductivity
- good adhesion to residual material
- short drive-away time

## **Areas of application**

Fast-curing, high modulus, single-component adhesive based on polyurethane for installation of front, rear and side windows.

# **TechnicalData**

Base	1-component polyurethane
Colours	black
Curing	3.5
Curing system	Humidity
Shelf life	12 Months
Elongation at break	700
Shear strength	3,5
ShoreAHardness	57
Temperature Resistance	-40 - +100
Pot life	20
Application temperature	+5 - +35
Drive-away time	2
Tensile strength	7,5

#### **Usage Instructions**

Application temperature: +5°C to +35°C. If necessary, lightly sand the surfaces with an abrasive fleece. Thoroughly clean and degrease surfaces with PETEC cleaning cloth (item no. 82111) or PETEC Multi Cleaner (item no. 82100 or 82200). Then apply the PETEC primer and activator stick (item no. 82410) evenly in one direction to the bonding surface of the window. Open the bag, apply the nozzle and squeeze the adhesive onto the bonding surface in the form of a triangular bead with an applicator gun. Discard the first 2 cm of the adhesive. Follow the vehicle manufacturer's instructions on bead shape and installation. Follow the installation instructions and read the safety and technical data sheet. (Download PETEC installation instructions, data sheets and application videos at www.petec.de)

Our technical application advice, whether verbal, in writing, or based on tests, is provided to the best of our current knowledge. However, it does not release you from the obligation to independently verify the suitability of the products we supply for the intended processes and purposes. The application, use, and processing of the products are beyond our control and therefore fall solely within your area of responsibility.

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# TechDataSheet

### **Package Sizes**

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Item no.: 83310	ltem no.: 83400	ltem no.: 83600
310 ml cartridge	400 ml tubular bag	600 ml tubular bag

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