

# WINDOW ADHESIVE ECONOMIC

## Features

For assembly of front, rear and side windows without primer.

- UV-resistant
- free from isocyanate
- low conductivity
- suitable for all vehicle types
- TÜV crash tested
- high-modulus
- quick through-hardening
- Drive-away time: 120 minutes

## Areas of application

For assembly of front, rear and side windows without primer

## TechnicalData

Base	1-C modified silane polymers
Colours	black
Curing	3
Curing system	Humidity
Elongation at break	180
Drive-away time	2
Shelf life	24 Months
ShoreAHardness	60
Temperature Resistance	-40 - +110
Pot life	15
Application temperature	+5 - +35
Drive-away time	2
Tensile stress	2,7
Tensile Shear Strength	3.0

## Usage Instructions

Application temperature: +5°C to +35°C. If necessary, lightly sand the surfaces with an abrasive fleece. Thoroughly clean and degrease surfaces with PETEC cleaning cloth (item no. 82111) or PETEC Multi Cleaner (item no. 82100 or 82200). Open window adhesive cartridge, apply the nozzle and discard the first 2 cm of adhesive. Using the applicator gun, apply window adhesive to the bonding surface in the form of a triangular bead. Follow the vehicle manufacturer's instructions on bead shape and installation. The beginning and end of the bead must overlap and be cleanly spread. Follow the installation instructions and read the safety and technical data sheet. (Download PETEC installation instructions, data sheets and application videos at [www.petec.de](http://www.petec.de))

Our technical application advice, whether verbal, in writing, or based on tests, is provided to the best of our current knowledge. However, it does not release you from the obligation to independently verify the suitability of the products we supply for the intended processes and purposes. The application, use, and processing of the products are beyond our control and therefore fall solely within your area of responsibility.

### Package Sizes



**Item no.: 84290**

290 ml cartridge

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