

TechDataSheet

POXY

Features

Clear 2-component universal epoxy resin adhesive with high adhesive strength.

- · clear adhesion
- · excellent adhesion
- · rapid curing
- · high tensile and impact strength
- high impact strength: 50 kJ/m2
- high compression strength: 9 N/mm2
- can be used universally for indoor and outdoor applications
- resistant to water, salt water and many chemicals

Areas of application

Excellent adhesion to metal, stone, wood, glass, ceramic and many plastics.

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Base	epoxy resin
Colours	clear
CuringMinutes	30
Curing system	2-C
Compression strength	9
Hand strength	10
Shelf life	24 Months
Impact strength	50
Temperature Resistance	-50 - +100
Pot life	4 - 5
Tensile strength	40
Tensile Shear Strength	10–20

Usage Instructions

Application temperature: +5°C to +30°C. Lightly sand the surfaces, if possible, and thoroughly clean and degrease them with PETEC Multi Cleaner (item no. 82200 or 82100). For low-energy plastics, we recommend using plastic primers (item no. 98315) for adhesion. Remove the cap, squeeze out the required amount, and mix or attach a mixing tube (item no. 98510). Discard the first centimetre (avoid pausing for more than four minutes, as the adhesive will also harden in the mixing tube), and apply on one side of the bonding surface. Join together the materials to be bonded within four minutes. After use, replace the cap on the double syringe. Reworking (e.g. sanding, varnishing) can only be done after the adhesive has cured. Varnishes and other media containing solvents may inhibit or ruin the curing process. In-house testing and suitability testing is required given the numerous applications, materials and other influencing factors. Read the safety and technical data sheet. (Download the PETEC data sheets at www.petec.de)

Our technical application advice, whether verbal, in writing, or based on tests, is provided to the best of our current knowledge. However, it does not release you from the obligation to independently verify the suitability of the products we supply for the intended processes and purposes. The application, use, and processing of the products are beyond our control and therefore fall solely within your area of responsibility.



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Package Sizes

PORVEC POXY Internal control c	POXY We will be a second and a
Item no.: 98425	Item no.: 98050
24 ml double syringe blister pack	50 ml double cartridge

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